



**INSTALLATION INSTRUCTIONS**  
**for Cast Aluminum Competition Breather**  
**CATALOG #4203**

**INSTALLATION INSTRUCTIONS:**

1. Select desired location for breather. Avoid locating the breather directly above a rocker arm to prevent excessive oil loss. Using the gasket as a template, mark valve cover for mounting holes and 4 to 6 additional holes in breather area.
2. Using an 11/32" drill bit, drill holes in valve cover.
3. Clean all chips and burrs from cover.
4. Install gasket and breather with bolts, nuts and washers supplied.

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Brochure #63-4203  
Rev. 12/08 - AJ/mc



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